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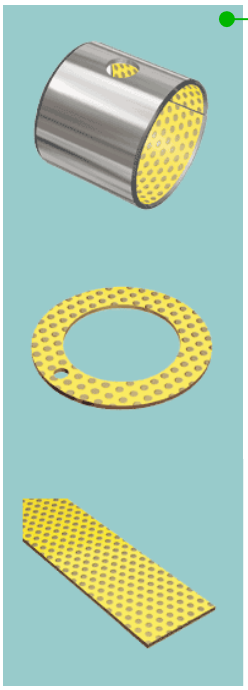

DX – low maintenance bearing material

1. Structure

Acetal-Copolymer with or without indentations, on sinter bronze with steel backing.

2. Characteristics

- marginally lubricated bearing material for grease lubricated applications,
- also can work oil lubricated,
- optimum performance under relatively high loads and low speeds,
- wide range of parts available from stock,
- two tolerance ranges available **PM** and **MB** – for cooperation **h8** and **d8** shafts,
- performance similar to white metal,
- lubrication indentations are constant dispensers of lubricant.

3. Applications

- industrial: mechanical handling and lifting equipment, machine slides, hydraulic cylinders, hydraulic motors, ski-lifts, pneumatic equipment, medical equipment, textile machinery, agricultural equipment, scientific equipment, etc.
- automotive: steering gear, power steering, pedal bushes, seat slides, king-pin bushes, tailgate pivots, brake caliper bushes, etc.

4. Availability

- from stock: cylindrical bushes, thrust washers and strips,
- to order: non standard parts.

5. Technical data

Parameter			Unit	Value
Maximum load	static		MPa	140
	dynamic			70
Maximum sliding speed	grease lubricated		m/s	2,5
Maximum p x v factor	grease lubricated		MPa x m/s	2,8
Work temperature	maximum		°C	+130
	minimum			-40
Coefficient of friction	grease lubricated		-	0,06 – 0,12
Surface Ra finish	shaft		µm	0,2 – 0,8
	housing			1,8 – 3,2
Fitting	shaft	**PM**	-	h8
		MB		d8
	housing			H7
Shaft hardness	standard		HB	>200
	for longer service life			>350

6. Working conditions

dry	fair
oil lubricated	good
grease lubricated	very good
water lubricated	fair
process fluid lubricated	fair

7. Assembly tips

Assemble with stepped shaft in housings with insertion chamfer. Before assembly moisten housing or bush with oil.
Fixture: no additional fixture is necessary after press fitting in, however gluing is permissible in special applications or with reciprocating motion.
Caution: Do not use any lubricants containing MoS_2, graphite or any other solid ingredients (can result with increased wear due to higher friction).
After-machining of **MB DX** bushes is permissible.

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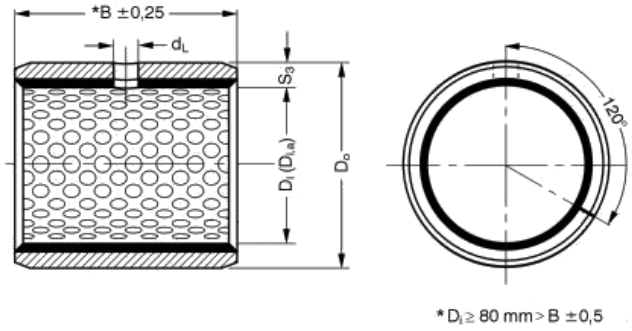
8. Series range



Tab. 1. PM DX cylindrical bushes

Symbol	Di	Do	B	Symbol	Di	Do	B	Symbol	Di	Do	B	Symbol	Di	Do	B
PM0808DX	8	10	8	**PM3220DX**	32	36	20	**PM8060DX**	80	85	60	**PM16080DX**	160	165	80
PM0810DX	8	10	10	**PM3230DX**	32	36	30	**PM8080DX**	80	85	80	**PM160100DX**	160	165	100
PM0812DX	8	10	12	**PM3235DX**	32	36	35	**PM80100DX**	80	85	100	**PM17050DX**	170	175	50
PM1010DX	10	12	10	**PM3240DX**	32	36	40	**PM8530DX**	85	90	30	**PM17060DX**	170	175	60
PM1012DX	10	12	12	**PM3520DX**	35	39	20	**PM8540DX**	85	90	40	**PM17080DX**	170	175	80
PM1015DX	10	12	15	**PM3530DX**	35	39	30	**PM8560DX**	85	90	60	**PM170100DX**	170	175	100
PM1020DX	10	12	20	**PM3535DX**	35	39	35	**PM8580DX**	85	90	80	**PM18050DX**	180	185	50
PM1210DX	12	14	10	**PM3550DX**	35	39	50	**PM85100DX**	85	90	100	**PM18060DX**	180	185	60
PM1212DX	12	14	12	**PM3635DX**	36	40	35	**PM9040DX**	90	95	40	**PM18080DX**	180	185	80
PM1215DX	12	14	15	**PM3720DX**	37	41	20	**PM9060DX**	90	95	60	**PM180100DX**	180	185	100
PM1220DX	12	14	20	**PM4020DX**	40	44	20	**PM9080DX**	90	95	80	**PM19050DX**	190	195	50
PM1225DX	12	14	25	**PM4030DX**	40	44	30	**PM9090DX**	90	95	90	**PM19060DX**	190	195	60
PM1415DX	14	16	15	**PM4040DX**	40	44	40	**PM90100DX**	90	95	100	**PM19080DX**	190	195	80
PM1420DX	14	16	20	**PM4050DX**	40	44	50	**PM9560DX**	95	100	60	**PM190100DX**	190	195	100
PM1425DX	14	16	25	**PM4520DX**	45	50	20	**PM95100DX**	95	100	100	**PM190120DX**	190	195	70
PM1510DX	15	17	10	**PM4530DX**	45	50	30	**PM10050DX**	100	105	50	**PM20050DX**	200	205	50
PM1512DX	15	17	12	**PM4540DX**	45	50	40	**PM10060DX**	100	105	60	**PM20060DX**	200	205	60
PM1515DX	15	17	15	**PM4545DX**	45	50	45	**PM10080DX**	100	105	80	**PM20080DX**	200	205	80
PM1525DX	15	17	25	**PM4550DX**	45	50	50	**PM10095DX**	100	105	95	**PM200100DX**	200	205	100
PM1615DX	16	18	15	**PM5030DX**	50	55	30	**PM100115DX**	100	105	115	**PM200120DX**	200	205	120
PM1620DX	16	18	20	**PM5040DX**	50	55	40	**PM10560DX**	105	110	60	**PM22050DX**	220	225	50
PM1625DX	16	18	25	**PM5045DX**	50	55	45	**PM105110DX**	105	110	110	**PM22060DX**	220	225	60
PM1815DX	18	20	15	**PM5050DX**	50	55	50	**PM105115DX**	105	110	115	**PM22080DX**	220	225	80
PM1820DX	18	20	20	**PM5060DX**	50	55	60	**PM11060DX**	110	115	60	**PM220100DX**	220	225	100
PM1825DX	18	20	25	**PM5520DX**	55	60	20	**PM110110DX**	110	115	110	**PM220120DX**	220	225	120
PM2010DX	20	23	10	**PM5525DX**	55	60	25	**PM110115DX**	110	115	115	**PM24050DX**	240	245	50
PM2015DX	20	23	15	**PM5530DX**	55	60	30	**PM11550DX**	115	120	50	**PM24060DX**	240	245	60
PM2020DX	20	23	20	**PM5540DX**	55	60	40	**PM11570DX**	115	120	70,2	**PM24080DX**	240	245	80
PM2025DX	20	23	25	**PM5550DX**	55	60	50	**PM12060DX**	120	125	60	**PM240100DX**	240	245	100
PM2030DX	20	23	30	**PM5560DX**	55	60	60	**PM120100DX**	120	125	100	**PM240120DX**	240	245	120
PM2215DX	22	25	15	**PM6030DX**	60	65	30	**PM120110DX**	120	125	110	**PM25050DX**	250	255	50
PM2220DX	22	25	20	**PM6040DX**	60	65	40	**PM12560DX**	125	130	60	**PM25060DX**	250	255	60
PM2225DX	22	25	25	**PM6050DX**	60	65	50	**PM125100DX**	125	130	100	**PM25080DX**	250	255	80
PM2230DX	22	25	30	**PM6060DX**	60	65	60	**PM125110DX**	125	130	110	**PM250100DX**	250	255	100
PM2415DX	24	27	15	**PM6070DX**	60	65	70	**PM13050DX**	130	135	50	**PM250120DX**	250	255	120
PM2420DX	24	27	20	**PM6540DX**	65	70	40	**PM13060DX**	130	135	60	**PM26050DX**	260	265	50
PM2425DX	24	27	25	**PM6550DX**	65	70	50	**PM13080DX**	130	135	80	**PM26060DX**	260	265	60
PM2430DX	24	27	30	**PM6560DX**	65	70	60	**PM130100DX**	130	135	100	**PM26080DX**	260	265	80
PM2515DX	25	28	15	**PM6570DX**	65	70	70	**PM13560DX**	135	140	60	**PM260100DX**	260	265	100
PM2520DX	25	28	20	**PM7040DX**	70	75	40	**PM13580DX**	135	140	80	**PM260120DX**	260	265	120
PM2525DX	25	28	25	**PM7050DX**	70	75	50	**PM14050DX**	140	145	50	**PM28050DX**	280	285	50
PM2530DX	25	28	30	**PM7060DX**	70	75	60	**PM14060DX**	140	145	60	**PM28060DX**	280	285	60
PM283130DX	28	31	30	**PM7065DX**	70	75	65	**PM14080DX**	140	145	80	**PM28080DX**	280	285	80
PM2820DX	28	32	20	**PM7070DX**	70	75	70	**PM140100DX**	140	145	100	**PM280100DX**	280	285	100
PM2825DX	28	32	25	**PM7080DX**	70	75	80	**PM15050DX**	150	155	50	**PM280120DX**	280	285	120
PM2830DX	28	32	30	**PM7540DX**	75	80	40	**PM15060DX**	150	155	60	**PM30050DX**	300	305	50
PM3020Dx	30	34	20	**PM7560DX**	75	80	60	**PM15080DX**	150	155	80	**PM30060DX**	300	305	60
PM3025DX	30	34	25	**PM7580DX**	75	80	80	**PM150100DX**	150	155	100	**PM30080DX**	300	305	80
PM3030DX	30	34	30	**PM8040DX**	80	85	40	**PM16050DX**	160	165	50	**PM300100DX**	300	305	100
PM3040DX	30	34	40	**PM8050DX**	80	85	50	**PM16060DX**	160	165	60	**PM300120DX**	300	305	120

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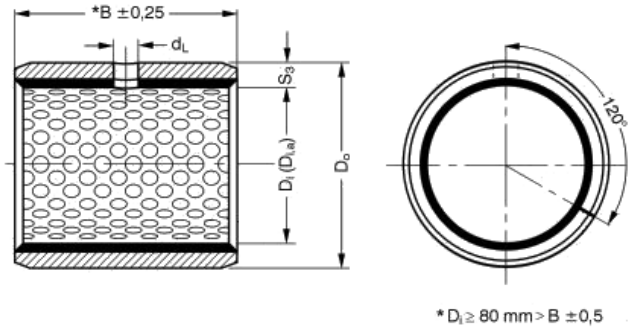

Tab. 2. MB DX cylindrical bushes

Symbol	Di	Do	B	Symbol	Di	Do	B	Symbol	Di	Do	B	Symbol	Di	Do	B
MB0808DX	8	10	8	**MB2425DX**	24	27	25	**MB5560DX**	55	60	60	**MB100115DX**	100	105	115
MB0810DX	8	10	10	**MB2430DX**	24	27	30	**MB6030DX**	60	65	30	**MB10560DX**	105	110	60
MB0812DX	8	10	12	**MB2515DX**	25	28	15	**MB6040DX**	60	65	40	**MB105110DX**	105	110	110
MB1010DX	10	12	10	**MB2520DX**	25	28	20	**MB6060DX**	60	65	60	**MB105115DX**	105	110	115
MB1012DX	10	12	12	**MB2525DX**	25	28	25	**MB6070DX**	60	65	70	**MB11060DX**	110	115	60
MB1015DX	10	12	15	**MB2530DX**	25	28	30	**MB6540DX**	65	70	40	**MB110115DX**	110	115	115
MB1020DX	10	12	20	**MB2820DX**	28	32	20	**MB6550DX**	65	70	50	**MB11550DX**	115	120	50
MB1210DX	12	14	10	**MB2825DX**	28	32	25	**MB6560DX**	65	70	60	**MB11570DX**	115	120	70,2
MB1212DX	12	14	12	**MB2830DX**	28	32	30	**MB6570DX**	65	70	70	**MB12060DX**	120	125	60
MB1215DX	12	14	15	**MB3020Dx**	30	34	20	**MB7040DX**	70	75	40	**MB120100DX**	120	125	100
MB1220DX	12	14	20	**MB3030DX**	30	34	30	**MB7050DX**	70	75	50	**MB125100DX**	125	130	100
MB1225DX	12	14	25	**MB3040DX**	30	34	40	**MB7065DX**	70	75	65	**MB13050DX**	130	135	50
MB1415DX	14	16	15	**MB3220DX**	32	36	20	**MB7070DX**	70	75	70	**MB13060DX**	130	135	60
MB1420DX	14	16	20	**MB3230DX**	32	36	30	**MB7080DX**	70	75	80	**MB130100DX**	130	135	100
MB1425DX	14	16	25	**MB3235DX**	32	36	35	**MB7540DX**	75	80	40	**MB13560DX**	135	140	60
MB1510DX	15	17	10	**MB3240DX**	32	36	40	**MB7560DX**	75	80	60	**MB13580DX**	135	140	80
MB1512DX	15	17	12	**MB3520DX**	35	39	20	**MB7580DX**	75	80	80	**MB14060DX**	140	145	60
MB1515DX	15	17	15	**MB3530DX**	35	39	30	**MB8040DX**	80	85	40	**MB140100DX**	140	145	100
MB1525DX	15	17	25	**MB3550DX**	35	39	50	**MB8060DX**	80	85	60	**MB15060DX**	150	155	60
MB1615DX	16	18	15	**MB3720DX**	37	41	20	**MB8080DX**	80	85	80	**MB15080DX**	150	155	80
MB1620DX	16	18	20	**MB4020DX**	40	44	20	**MB80100DX**	80	85	100	**MB150100DX**	150	155	100
MB1625DX	16	18	25	**MB4030DX**	40	44	30	**MB8530DX**	85	90	30				
MB1815DX	18	20	15	**MB4040DX**	40	44	40	**MB8540DX**	85	90	40				
MB1820DX	18	20	20	**MB4050DX**	40	44	50	**MB8560DX**	85	90	60				
MB1825DX	18	20	25	**MB4520DX**	45	50	20	**MB8580DX**	85	90	80				
MB2010DX	20	23	10	**MB4530DX**	45	50	30	**MB85100DX**	85	90	100				
MB2015DX	20	23	15	**MB4540DX**	45	50	40	**MB9040DX**	90	95	40				
MB2020DX	20	23	20	**MB4545DX**	45	50	45	**MB9060DX**	90	95	60				
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MB2225DX	22	25	25	**MB5525DX**	55	60	25	**MB10050DX**	100	105	50				
MB2230DX	22	25	30	**MB5530DX**	55	60	30	**MB10060DX**	100	105	60				
MB2415DX	24	27	15	**MB5540DX**	55	60	40	**MB10080DX**	100	105	80				
MB2420DX	24	27	20	**MB5550DX**	55	60	50	**MB10095DX**	100	105	95				

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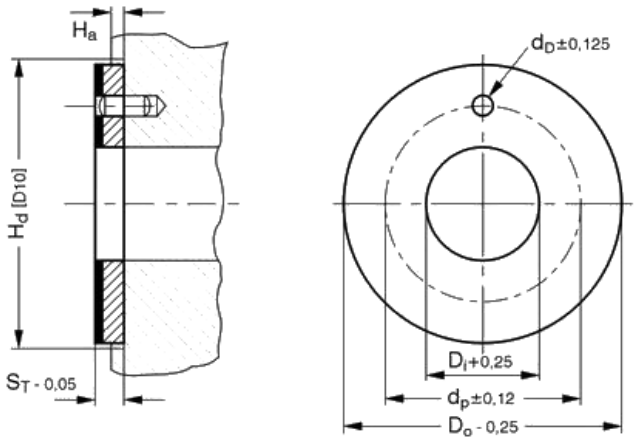
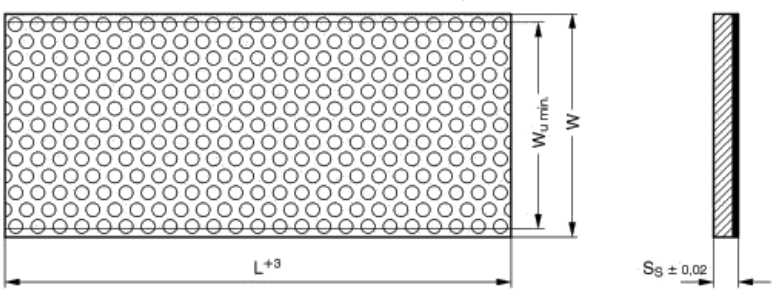


Tab. 3. Thrust washers

Symbol	Di	Do	ST	dD	Dp	Ha
WC08DX	10	20	1,58			0,95-1,2
WC10DX	12	24	1,58	1,75	18	0,95-1,2
WC12DX	14	26	1,58	2,25	20	0,95-1,2
WC14DX	16	30	1,58	2,25	22	0,95-1,2
WC16DX	18	32	1,58	2,25	25	0,95-1,2
WC18DX	20	36	1,58	3,25	28	0,95-1,2
WC20DX	22	38	1,58	3,25	30	0,95-1,2
WC22DX	24	42	1,58	3,25	33	0,95-1,2
WC24DX	26	44	1,58	3,25	35	0,95-1,2
WC25DX	28	48	1,58	4,25	38	0,95-1,2
WC30DX	32	54	1,58	4,25	43	0,95-1,2
WC35DX	38	62	1,58	4,25	50	0,95-1,2
WC40DX	42	66	1,58	4,25	54	0,95-1,2
WC45DX	48	74	2,6	4,25	61	1,45-1,7
WC50DX	52	78	2,6	4,25	65	1,45-1,7



Tab. 4. Plates

Symbol	L	W	Wu	Ss
S10080DX	500	92	80	1,05
S10150DX	500	160	150	1,05
S15190DX	500	200	190	1,54
S20190DX	500	200	190	2,03
S25190DX	500	200	190	2,55